

SPLIT

Date: Wednesday, 06/08/2008 10:52:38 AM
User: Melanie Fauteux

Process Sheet

| | | | | | | | | | | |
|-----------------------|--|----------|------------------|------------------|------------------|--|--|--|--|--|
| Customer | : CU-DAR001 Dart Helicopters Services | | | Drawing Name | : STABILIZER ARM | | | | | |
| Job Number | : 41014 - 1 | | | 5 | | | | | | |
| Estimate Number | : 13523 | | | | | | | | | |
| P.O. Number | : | | | Part Number | : PB674300157 | | | | | |
| This Issue | : 06/08/2008 | S.O. No. | : | Drawing Number | : B6743001 P.13 | | | | | |
| Prsht Rev. | : NC | | | Project Number | : N/A | | | | | |
| First Issue | : 11 | Type | : SMALL /MED FAB | Drawing Revision | : B1 | | | | | |
| Previous Run | : | | | Material | : | | | | | |
| Written By | : | | | Due Date | : 13/08/2008 | | | | | |
| Checked & Approved By | : | MF | 08-08-06 | Qty: | 8x | | | | | |
| Comment | : Est Rev:A 08-07-25 new issue DD verified by:ec | | | | | | | | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : | |
|---------|-----------------------|---|---|
| 1.0 | PB6743001111 | Tube End Plate | |
| | | Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) | |
| | | Tube End Plate batch: B40013 ✓ | SP 08-08-07 8x |
| 2.0 | PB6743001107 | Tube Arm | |
| | | Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) | |
| | | Tube Arm batch: 41011 ✓ | SP 08-08-07 8x |
| 3.0 | LARGE FAB 1 | LARGE FABRICATION RESOURCE 1 | |
| | | Comment: LARGE FABRICATION RESOURCE 1 | |
| | | 1-Weld assembly as per dwg PB67-43001 | SP 08-08-07 8x |
| 4.0 | QC5 | INSPECT WORK TO CURRENT STEP | |
| | | Comment: INSPECT WORK TO CURRENT STEP | S 08/08/07 8x |
| 5.0 | QC9 | VISUAL WELDING INSPECTION | |
| | | Comment: VISUAL WELDING INSPECTION | D 08-08-07 8 |
| 6.0 | PB6743001109 | Male Eye | |
| | | Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) | |
| | | Male Eye batch: B40011 | FF 08-08-07 5 |

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STABILIZER ARM

Job Number: 41014

Part Number: PB674300157

Job Number:



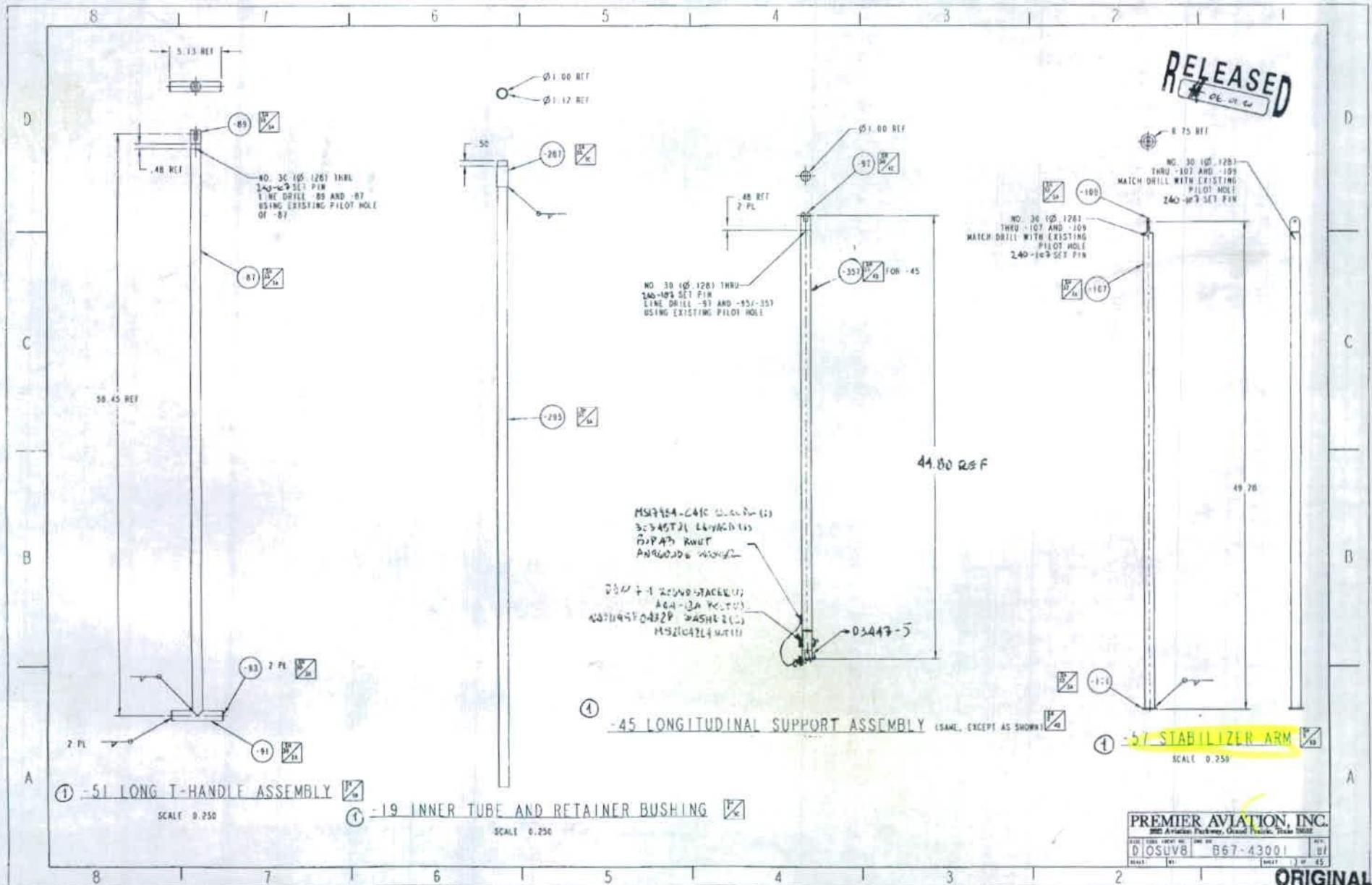
41234

| Seq. #: | Machine Or Operation: | Description : |
|---------|--|---|
| 7.0 | 240107 | SPRING SLOTTED PIN |
| | | |
| | Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s) SPRING SLOTTED PIN batch: 17050 | FF 08-08-07 (5) |
| 8.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
| | | |
| | Comment: 1- line drill -107 and -109 using existing pilot hole of -107 as per dwg 2- install spring pin | FF 08-08-07 (5) |
| 9.0 | QC5 | INSPECT WORK TO CURRENT STEP |
| | | S 08/08/08 (5) |
| | Comment: INSPECT WORK TO CURRENT STEP | |
| 10.0 | POWDER COATING | POWDER COATING |
| | | M 102316 (5x) |
| | Comment: POWDER COATING Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3 | |
| | START TIME: 9:15 OVEN TEMPERATURE: 320 OF FINISH TIME: 9:45 | m 1 08/08/08 |
| 11.0 | QC3 | INSPECT POWDER COAT/CHEMICAL CONVERSION |
| | | JH 08-08-08 (5x) |
| | Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION | |
| 12.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
| | | 39952 |
| | Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____ | |
| 13.0 | QC21 | FINAL INSPECTION/W/O RELEASE |
| | | 08/08/08 (5) |
| | Comment: FINAL INSPECTION/W/O RELEASE | |

Job Completion



U 08.08.26



#41014

